

## Heterogeneous Reactions

key difference for reactants in solid phase:  
 fugacity does not depend on pressure, cannot  
 change as long as there is any solid present.



$$k(T) = \frac{f_{\text{CaO}} f_{\text{CO}_2}}{f_{\text{CaCO}_3}}$$

$$\delta_{\text{CaO}} = \delta_{\text{CaCO}_3} =$$

$$f^\circ = 1 \text{ bar or}$$

$$\text{long as } \underline{\text{any CaO, CaCO}_3} \text{ is present}$$

$$\Rightarrow k(T) = y_{\text{CO}_2} \cdot P$$

### Example 10.4

Calculate max T for stability of calcite in  
 3% ppm CO<sub>2</sub> atmosphere

$$C_p(\text{CaCO}_3) = a + bT - c/T^2 - dT^2 + e\sqrt{T}$$

$$\underline{S^\circ}(\text{CaCO}_3) = 91.7 \text{ J/mol K} \quad \underline{\Delta H^\circ_{\text{fus,m}}} = -12076 \frac{\text{J}}{\text{mol}}$$

see worksheet → Illustrate numerical integration of heat capacities,  
 van't Hoff Equation <

$$\underline{\Delta H^\circ_{\text{rxn}}(T_2)} \approx \underline{\Delta H^\circ_{\text{rxn}}(T_1)} + \frac{T_2 - T_1}{2} \cdot [\Delta C_p^\circ(T_1) + y C_p^\circ(T_2)]$$

$$\ln[k(T_2)] = \ln[k(T_1)] + \frac{T_2 - T_1}{2} \left[ \frac{\underline{\Delta H^\circ_{\text{rxn}}(T_1)}}{RT_1^2} + \frac{\underline{\Delta H^\circ_{\text{rxn}}(T_2)}}{RT_2^2} \right]$$

At  $T = 298 \text{ K}$ 

$$\Delta H_{rxn}^{\circ} = 179.0 \text{ kJ/mol}$$

$$\Delta G_{rxn}^{\circ} = 31.2 \frac{\text{kJ}}{\text{mol}} \Rightarrow \ln k = -53$$

$\text{@ } T = 298 \text{ K}$

Exothermic reaction: as  $T \uparrow \quad K \uparrow$ 

$$Y_{CO_2} P = 390 \cdot 10^{-6} \cdot 1.01 \text{ bar} = 4.0 \cdot 10^{-4} \text{ bar} = k(T)$$

$$\Rightarrow \boxed{T = 804 \text{ K}} \quad \text{for } T < 804 \text{ K } CuCO_3 \text{ stable}$$

$T > 804 \text{ K } CuCO_3 \text{ decomposes}$

### Multiple Reactions

Independent reactions  $1, 2, \dots, r$ 

$$k_j(\tau) = \exp \left( -\frac{\Delta G_{rxn,j}^{\circ}}{R\tau} \right) \quad j=1, 2, \dots, r$$

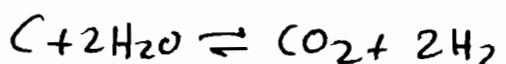
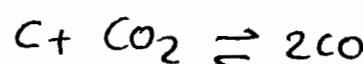
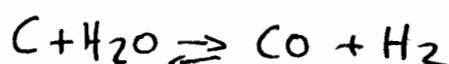
$$f_1^{v_{11}} f_2^{v_{12}} \cdots f_n^{v_{1n}} = k_1(\tau)$$

$$f_1^{v_{21}} f_2^{v_{22}} \cdots f_n^{v_{2n}} = k_2(\tau)$$

⋮

$$f_1^{v_{r1}} f_2^{v_{r2}} \cdots f_n^{v_{rn}} = k_r(\tau)$$

### Example - Coal Gasification (10.5)



How many independent reactions?

CBE 246

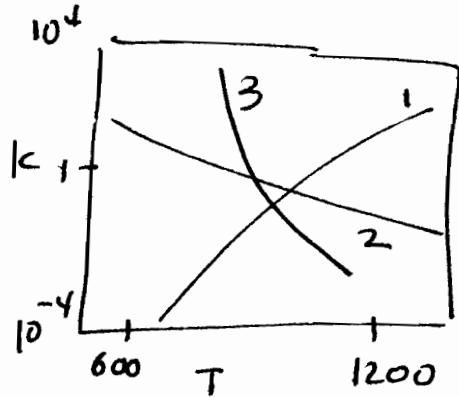
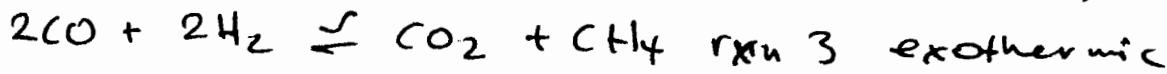
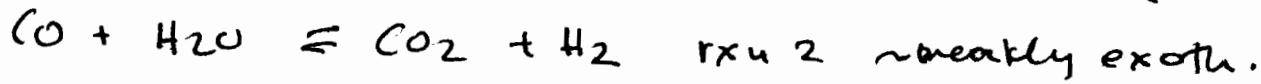
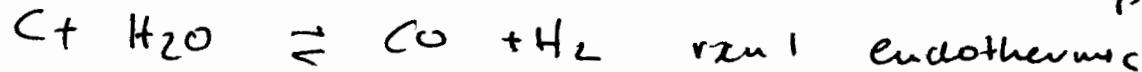
Heterogeneous Rxn, Multiple Rxn

(3)

$$\begin{array}{c}
 \text{C} \quad \text{H}_2\text{O} \quad \text{CO} \quad \text{H}_2 \quad \text{CO}_2 \quad \text{CH}_4 \\
 \text{M} = \left[ \begin{array}{cccccc}
 -1 & -1 & 1 & 1 & 0 & 0 \\
 -1 & -2 & 0 & 2 & 1 & 0 \\
 -1 & 0 & 0 & -2 & 0 & 1 \\
 -1 & 0 & 2 & 0 & -1 & 0 \\
 0 & -1 & -1 & 1 & 1 & 0
 \end{array} \right] \rightarrow \left[ \begin{array}{cccccc}
 -1 & -1 & 1 & 1 & 0 & 0 \\
 0 & -1 & -1 & 1 & 1 & 0 \\
 0 & 1 & -1 & -3 & 0 & 1 \\
 0 & 1 & 1 & -1 & -1 & 0 \\
 0 & -1 & -1 & 1 & 1 & 0
 \end{array} \right] \rightarrow \left[ \begin{array}{cccccc}
 -1 & -1 & 1 & 1 & 0 & 0 \\
 0 & -1 & -1 & 1 & 1 & 0 \\
 0 & 0 & -2 & -2 & 1 & 1 \\
 0 & 0 & 0 & 0 & 0 & 0 \\
 0 & 0 & 0 & 0 & 0 & 0
 \end{array} \right]
 \end{array}$$

$\text{rank}(M) = 3$ , 3 independent reactions:

(Rows of final matrix - not unique, other choices possible)



Species	Amount
$\text{H}_2\text{O}$	$1 - \xi_1 - \xi_2$
$\text{CO}$	$\xi_1 - \xi_2 - 2\xi_3$
$\text{H}_2$	$\xi_1 + \xi_2 - 2\xi_3$
$\text{CO}_2$	$\xi_2 + \xi_3$
$\text{CH}_4$	$\xi_3$
total	$1 + \xi_1 - 2\xi_3$

$$k_1 = \frac{y_{\text{H}_2} y_{\text{CO}}}{y_{\text{H}_2\text{O}}}$$

$$k_2 = \frac{y_{\text{H}_2} y_{\text{CO}_2}}{y_{\text{CO}} y_{\text{H}_2\text{O}}}$$

$$k_3 = \frac{y_{\text{CO}_2} y_{\text{CH}_4}}{y_{\text{CO}}^2 y_{\text{H}_2}^2}$$

Hard to find  $\xi_1, \xi_2, \xi_3$  initial guesses / need solution with constraints:

$$0 \leq y_i \leq 1 \quad \text{for all species}$$